

NESLAB CFT Series Recirculating Chiller

Thermo Manual P/N U00362
Rev. 08/18/99

Instruction and Operation Manual

No part of this publication may be reproduced or reprinted except for personal use without the prior permission of Thermo Electron.



Thermo
ELECTRON CORPORATION

NESLAB CFT Series Recirculating Chiller

PREFACE	
	Compliance 3
	Unpacking 3
	Warranty 3
	NES-care 3
	After-sale Support 3
SECTION I	
Safety	
	Warnings 4
	Additional Warnings 5
SECTION II	
General Information	
	Description 6
	Specifications 6
	Cooling Capacity 8
	Pump Capacity 8
SECTION III	
Installation	
	Site 9
	Electrical Requirements 10
	Plumbing Requirements 10
	Fluids 11
	Water Quality Standards and Recommendations 12
	Filling Requirements 13
SECTION IV	
Operation	
	Start Up 15
	Temperature Controller 16
	Temperature Limits 17
	Pressure Relief Valve 17
	High/Low Pressure Cutouts 17
	High Temperature Cutout (Optional) 18
	Heater Package (Optional) 18
	External Pressure Reducer (Optional) 19
SECTION V	
Maintenance & Service	
	Service Contracts 20
	Draining the Reservoir 20
	Cleaning 20
	Algae 21
	Pump Strainer 21
	Pump Lubrication 22
	Hoses 22
	Suction Discharge Pressure/Speed Check 22
	Error Codes 23
	Displaying Software Version 23
	CFT-300 Fuses 24
	Pump Flow Diagram 24
SECTION VI	
Troubleshooting	
	Checklist 25
	Service Assistance 25
WARRANTY	

CFT Series Quick Reference Operating Procedures

Installation

The unit has an air-cooled refrigeration system. Air is drawn in the front of the unit and discharged through rear and side. Position the unit so the intake and discharge are not impeded. Inadequate ventilation will cause a reduction in cooling capacity and, in extreme cases, compressor failure.

Excessively dusty areas should be avoided and a periodic cleaning schedule should be instituted. For proper operation, the unit needs to pull substantial amounts of air through a condenser. A build up of dust or debris on the fins of the condenser will lead to a loss of cooling capacity.

The unit will retain its full rated capacity in ambient temperatures up to approximately +24°C.

Make sure the voltage of the power source meets the specified voltage, $\pm 10\%$.

The plumbing connections are located on the rear of the unit and are labelled either SUPPLY and RETURN or OUTLET and INLET. These connections are 1/2 inch FPT, 3/4 inch FPT for CFT-150s with CP-55 pumps and CFT-300s. Remove the plastic protective plugs from both plumbing connections. Connect the OUTLET/SUPPLY fitting to the inlet of the instrument being cooled. Connect the INLET/RETURN fitting to the outlet of the instrument being cooled.

To fill the reservoir, remove the reservoir access panel by unscrewing the thumbscrews. Locate the reservoir plug (square nut). Remove the plug and fill the reservoir with clean cooling fluid.

We recommend using distilled/deionized water with a 0.05 to 0.1 megohm-cm reading.

If you do not have access to distilled/deionized water we recommend using filtered tap water.

Operation

Before starting the unit, double-check all electrical and plumbing connections. Make sure the circulating system has been filled with cooling fluid.

To start the unit, place the Power Switch to the on position. The Power Switch illuminates (except for the CFT-150) to indicate the system is operating. To turn the unit off, place the Power Switch to the off position.

The Cool LED indicates the status of the refrigeration system. It illuminates to indicate the refrigeration system is removing heat from the cooling fluid. As the operating temperature approaches the setpoint, the LED will flash.

When the unit is shut off, wait approximately five minutes before restarting. This allows time for the refrigeration pressures to equalize. If the pressures are not allowed to equalize, the compressor will short-cycle and no cooling will occur.

Temperature Adjustment

To display the temperature setpoint, press the NEXT ENTER button on the controller. To adjust the temperature setpoint, press the YES or NO key until the desired temperature setpoint is indicated. Once the setpoint is adjusted, press NEXT ENTER. The display will now indicate the temperature of the fluid in the reservoir.

Periodic Maintenance

Periodically inspect the reservoir fluid. If cleaning is necessary, flush the reservoir with a cleaning fluid compatible with the circulating system and the cooling fluid.

The cooling fluid should be replaced periodically. When operating at low temperatures, the concentration of water in the cooling fluid will increase over time, leading to a loss of cooling capacity.

Before changing the cooling fluid, raise the unit's operating temperature to de-ice the cooling coils.

Periodic vacuuming of the condenser fins is necessary. The frequency of cleaning depends on the operating environment. We recommend a visual inspection of the condenser be made monthly after initial installation. After several months, the cleaning frequency will be established.

Units with PD pumps have a strainer. If debris is in the system, the strainer will prevent the material from being drawn into the pump and damaging the pump vanes.

After initial installation, the strainer may become clogged. Clean the strainer after the first week of installation. After this first cleaning, we recommend a monthly visual inspection. After several months, the cleaning frequency will be established. Before cleaning, disconnect the power cord from the power source and drain the reservoir.

Preface

Compliance

Products tested and found to be in compliance with the requirements defined in the EMC standards defined by 89/336/EEC as well as Low Voltage Directive (LVD) 73/23/EEC can be identified by the CE label on the rear of the unit. The testing has demonstrated compliance with the following directives:

LVD, 73/23/EEC	Complies with UL 3101-1:93
EMC, 89/336/EEC	EN 55011, Class A Verification
	EN 50082-1:1992
	IEC 1000-4-2:1995
	IEC 1000-4-3:1994
	IEC 1000-4-4:1995

For any additional information refer to the Letter of Compliance that shipped with the unit (Declaration of Conformity).

Unpacking

Retain all cartons and packing material until the unit is operated and found to be in good condition. If the unit shows external or internal damage contact the transportation company and file a damage claim. Under ICC regulations, this is your responsibility.

When unpacking the unit, we recommends using a hoist. Units are not equipped with handles. Roll the unit on its casters to move it.

If this product has been modified to operate at 0°C or lower, it has been tested with a non-freezing fluid. Although the system has been drained, some residual fluid may remain. This will not hinder your unit's performance.

Warranty

Units have a warranty against defective parts and workmanship for one full year from date of shipment. See back page for more details.

NES-care Extended Warranty Contract

- Extend parts and labor coverage for an additional year.
- Worry-free operation.
- Control service costs.
- Eliminate the need to generate repair orders.
- No unexpected repair costs.

Other contract options are available. Please contact us for more information.

After-sale Support

Thermo Electron Corporation is committed to customer service both during and after the sale. If you have questions concerning the unit operation, contact our Sales Department. If your unit fails to operate properly, or if you have questions concerning spare parts or Service Contracts, contact our Service Department.

Before calling, please refer to the labels on the rear of the unit to obtain the following information:

- unit BOM number _____
- unit serial number _____
- software version (see page 23) _____

Section I Safety

Warnings



Warnings are posted throughout the manual. These warnings are designated by an exclamation mark inside an equilateral triangle and text highlighted in bold. Read and follow these important instructions. Failure to observe these instructions can result in permanent damage to the unit, significant property damage, or personal injury or death.

Make sure you read and understand all instructions and safety precautions listed in this manual before installing or operating your unit. If you have any questions concerning the operation of your unit or the information in this manual, please contact our Sales Department (see After-sale Support).

Never place the unit in a location where excessive heat, moisture, or corrosive materials are present.

The unit construction provides protection against the risk of electrical shock by grounding appropriate metal parts. The protection may not function unless the power cord is connected to a properly grounded outlet. It is the user's responsibility to assure a proper ground connection is provided.

Never connect the OUTLET/SUPPLY or INLET/RETURN fitting to your building water supply or any water pressure source.

Never use flammable or corrosive fluids with this unit. Distilled and deionized water may be aggressive and cause material corrosion. Please contact us before subjecting this unit to prolonged exposure to distilled or deionized water.

Do not use automobile anti-freeze. Commercial anti-freeze contains silicates that can damage the pump seals. Use of automobile anti-freeze will void the manufacturer's warranty.

Do not replace reservoir plug with a non-vented type or damage to the tank may occur.

Additional Warnings

In addition to the specific warnings listed on the previous page the following general warnings apply to you unit:

Performance of installation, operation, or maintenance procedures other than those described in this manual may result in a hazardous situation and may void the manufacturer's warranty.

Transport the unit with care. Sudden jolts or drops can damage the refrigeration lines.

Observe all warning labels.

Never remove warning labels.

Never operate damaged or leaking equipment.

Never operate the unit without cooling fluid in the reservoir.

Always turn off the unit and disconnect the power cord from the power source before performing any service or maintenance procedures, or before moving the unit.

Always empty the reservoir before moving the unit.

Never operate equipment with damaged power cords.

Refer service and repairs to a qualified technician.

Section II General Information

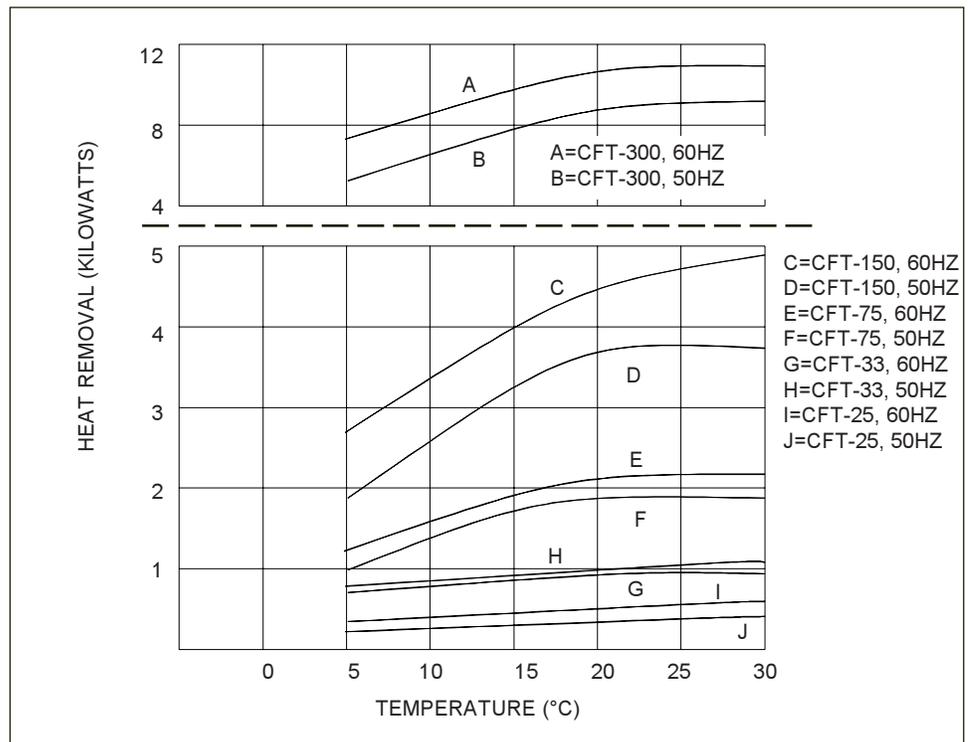
Description

The NESLAB CFT Recirculating Chiller is designed to provide a continuous supply of cooling fluid at a constant temperature and volume. The unit consists of an air-cooled refrigeration system, a sealable reservoir, recirculating pump, and a temperature controller.

Throughout the manual, you will be asked to consult the unit's serial number label or the pump identification label for specific information. Both labels are located on the rear of the unit.

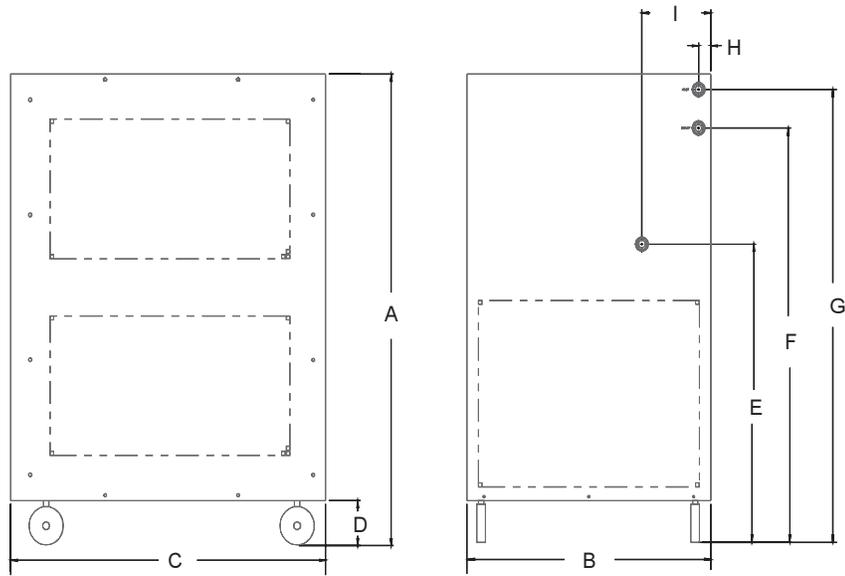
Specifications

Cooling Capacity^{1,2}



	CFT-25	CFT-33	CFT-75	CFT-150	CFT-300
Temperature Range ³	+5°C to +30°C			+5°C to +35°C	
Temperature Stability ⁴	±0.5°				±1.0°C
Reservoir Volume ⁵					
Gallons	0.4	1.1	1.8	5.6	
Liters	1.4	4.2	6.8	21.3	
Refrigerant	R134a			R22	
Pollution Degree	II, IAW IEC 664				

- 60 Hertz CFT-75s with a "Turbulator" tank have a 2500 watt cooling capacity.
- Circulating water at 20°C, at 20°C ambient. Cooling capacity will vary depending on fluid temperature, ambient temperature, and cooling fluid. A PD-1 pump was used in the CFT-25, a PD-2 in the other units.
- Modified temperature ranges from -15°C to +85°C are available.
- CFT-300 stability determined with 86% heat load.
- 1.25 gallons (4.73 liters) for 50 Hertz CFT-75 units.

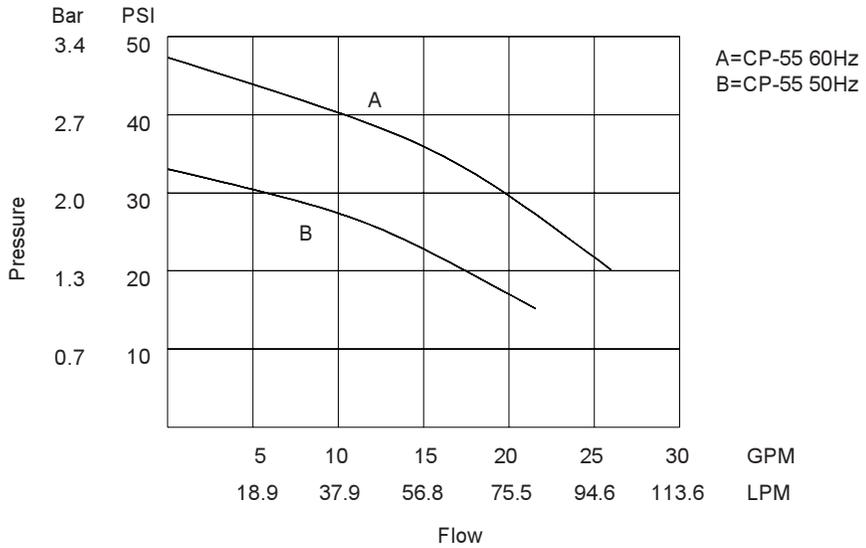
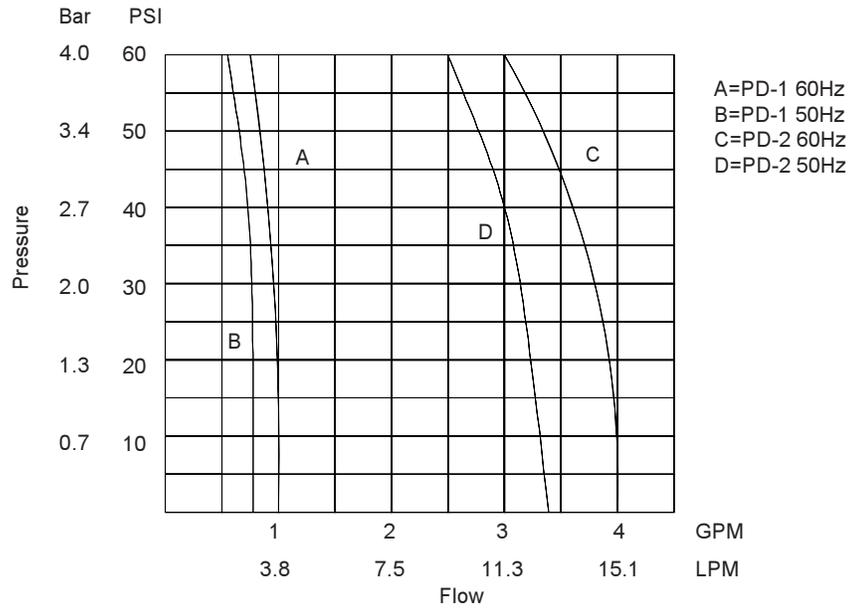
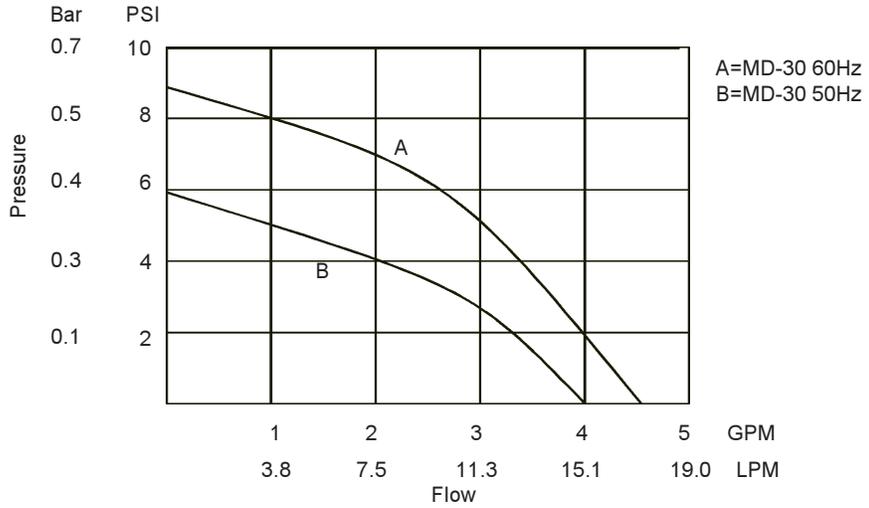


	CFT25	CFT33	CFT75	CFT150	CFT300
Unit Dimensions					
<i>Dimension A</i>	22	24½	26½	36¾	43
<i>Dimension B</i>	12½	14¾	14 7/8	21¾	25½
<i>Dimension C</i>	21	22	24½	27¾	27¾
<i>Dimension D</i>	2¼	2½	2½	3½	2¾
<i>Dimension E</i>	NA	NA	NA	23½	29
<i>Dimension F</i>	17¹/₁₆	18½	22	32¼	38¾
<i>Dimension G</i>	20¹/₁₆	21½	25	35¼	41¼
<i>Dimension H</i>	1½	1	1¹/₈	1¹/₈	1
<i>Dimension I</i>	NA	NA	NA	6	1
Crate Dimensions (H x W x D)	31x23x28	31x23x32	32x23x40	33x29x42	35x33x56
Shipping Weight	132	160	215	311	450
Air Intake	280	375	800	1050	2500
Electrical Requirements					
<i>Volts</i>	115V	115V	208/230V	208/230V	208/230V
<i>Hertz</i>	60Hz	60Hz	60Hz	60Hz	60Hz
<i>Phase</i>	1	1	1	1	3
<i>Plug</i>	NEMA5-15P	NEMA5-20P	NEMAL6-15P	NEMAL6-20P	NA

1. Dimension A is the height of the unit. The unit width and depth (dimensions B and C) are the case dimensions, add approximately 2 inches to include the plumbing connections. The depth case dimension for CFT-75s with "Turbulator" tanks is 25¾".
2. Dimension D is the distance from the floor to the bottom of the unit case (height of the castors).
3. Dimension E is the distance from the floor to the center of the DRAIN connection (CFT-150/300 only).
4. Dimension F is the distance from the floor of the center of the OUTLET connection.
5. Dimension G is the distance from the floor of the center of the INLET connection.
6. Dimension H is the distance from the unit's left side to the center of the INLET and OUTLET connections.
7. Dimension I is the distance from the unit's left side to the center of the DRAIN connection (CFT-150/300 only).
8. Weights are given in pounds
9. Air intake is given in cubic feet per minute.

Rev 04/12/99

Pump Capacity



Section III Installation

Site

The unit should be located in a laboratory or clean industrial environment where ambient temperatures are inside the range of +13°C to +35°C, and maximum humidity is below 80%.

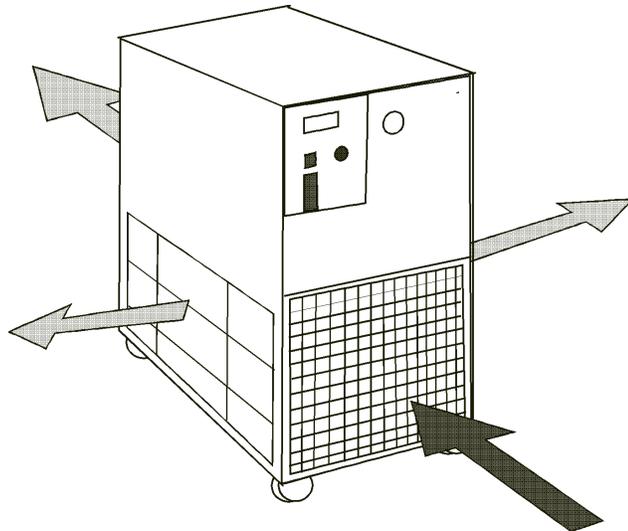


Never place the unit in a location where excessive heat, moisture, or corrosive materials are present.

The unit has an air-cooled refrigeration system. Air is drawn through the front of the unit and discharged through rear and side panels. The unit must be positioned so the intake and discharge are not impeded. A minimum clearance of 18 inches (45 centimeters) on all vented sides is necessary for adequate ventilation. Inadequate ventilation will cause a reduction in cooling capacity and, in extreme cases, compressor failure.

Excessively dusty areas should be avoided and a periodic cleaning schedule should be instituted (see Section V, Cleaning).

The unit will retain its full rated capacity at ambient temperatures up to approximately +24°C. Above +24°C, reduce the cooling capacity 1% for every 0.5°C above +24°C, up to a maximum ambient temperature of +35°C.



Direction of Air Flow

Electrical Requirements



The unit construction provides protection against the risk of electrical shock by grounding appropriate metal parts. The protection may not function unless the power cord is connected to a properly grounded outlet. It is the user's responsibility to assure a proper ground connection is provided.

Refer to Section II, Specifications, and to the serial number label on the rear of the unit for the specific electrical requirements of your unit. Ensure the voltage of the power source meets the specified voltage, $\pm 10\%$. Transient overvoltages must comply with OVERVOLTAGE CATEGORY II. For mains supply, the minimum and normal category is II.

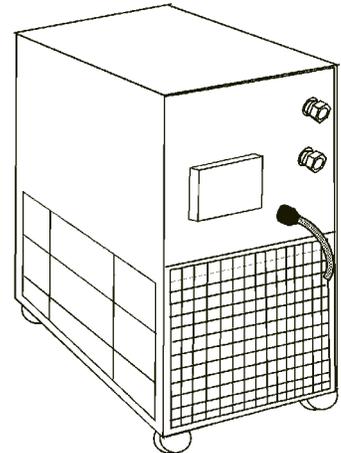
The CFT-300 is supplied with a junction box located behind the controller panel. Wire the power connections in accordance to local, state and federal electrical codes. Double check all wiring to make sure it is properly connected and protected from the elements.

The CFT-300 is also equipped with a compressor crankcase heater. The crankcase heater warms the oil in the compressor and prevents refrigerant from mixing with the oil. Before start up, the unit must be connected to its power source for at least 12 hours. This allows time for the oil to be heated and separate from the refrigerant.

Plumbing Requirements

Before installing the unit to an instrument that previously used tap water as a cooling fluid, flush the instrument several times to remove any rust or scale that has built up. The manufacturer of the instrument should be able to recommend a cleaning fluid for their equipment.

The plumbing connections are located on the rear of the unit and are labelled OUTLET/SUPPLY and INLET/RETURN. CFT-25 to CFT-150 connections are $\frac{1}{2}$ inch FPT, CFT-150s with CP-55 pumps are $\frac{3}{4}$ inch and CFT-300 connections are $\frac{3}{4}$ inch FPT.



Remove the plastic protective plugs from both plumbing connections.

Connect the OUTLET/SUPPLY fitting to the inlet of the instrument being cooled. Connect the INLET/RETURN fitting to the outlet of the instrument being cooled.



Never connect the fittings to your building water supply or any water pressure source.

Two sets of plumbing adapters are included with CFT-25 to CFT-150 units. One set of adapters will accept $\frac{3}{8}$ inch ID tubing. The other set will accept

½ inch ID tubing. If the unit is being plumbed using flexible tubing, install one set of adapters in the plumbing ports. To prevent leaking, be sure to wrap the threads of the adapters with Teflon® sealing tape before installing them in the plumbing ports.

Flexible tubing, if used, should be of heavy wall or reinforced construction. All tubing should be rated to withstand 80 psig at the highest operating temperatures. Make sure all tubing connections are securely clamped. Avoid running tubing near radiators, hot water pipes, etc. If substantial lengths of tubing are necessary, insulation may be required to prevent loss of cooling capacity.

Tubing and insulation are available. Contact our Sales Department for more information (see Preface, After-sale Support).

It is important to keep the distance between the unit and the instrument being cooled as short as possible, and to use the largest diameter tubing practical. Tubing should be straight and without bends. If diameter reductions must be made, they should be made at the inlet and outlet of the instrument being cooled, not at the CFT.

If substantial lengths of cooling lines are required, they should be pre-filled with cooling fluid before connecting them to the unit.

Fluids



Never use flammable or corrosive fluids with this unit. Do not use automotive anti-freeze. Commercial anti-freeze contains silicates that can damage the pump seals. Use of automotive anti-freeze will void the manufacturer's warranty.

We recommends using distilled/deionized water with a 0.05 to 0.1 megohm-cm reading.



Highly distilled/deionized water, above the 3 megohm-cm region, may become aggressive and is not recommended for use with units with wetted parts other than stainless steel. Distilled/deionized water in the 15 megohm-cm region is definitely aggressive and should not be used. Units operating in these regions should be closely monitored. See Water Quality Standards and Recommendations in this section.

If you do not have access to distilled/deionized water we recommend using filtered tap water. We cannot recommend any custom fluids; these fluids are too dependent on your particular application.

Below +8°C, a non-freezing solution is required. The selected cooling fluid must have a viscosity of 50 centistokes or less. A 50/50 mixture, by volume, of distilled/deionized water and laboratory grade ethylene glycol is suggested.

For units with extended temperature ranges above +35°C, we recommend distilled/deionized water up to +80°C. Above +80°C, you are responsible for the fluid(s) used.

Water Quality Standards and Recommendations

	Permissible (PPM)	Desirable (PPM)
Microbiologicals (algae, bacteria, fungi)	0	0
Inorganic Chemicals		
Calcium	<40	<0.6
Chloride	<250	<25
Copper	<1.3	<1.0
Iron	<0.3	<0.1
Lead	<0.015	0
Magnesium	<12	<0.1
Manganese	< 0.05	<0.03
Nitrates/Nitrites	<10 as N	0
Potassium	<20	<0.3
Silicate	<25	<1.0
Sodium	<20	< 0.3
Sulfate	<250	<50
Hardness	<17	<0.05
Total Dissolved Solids	<50	<10
Other Parameters		
pH	6.5-8.5	7-8
Resistivity	0.01*	0.05-0.1*

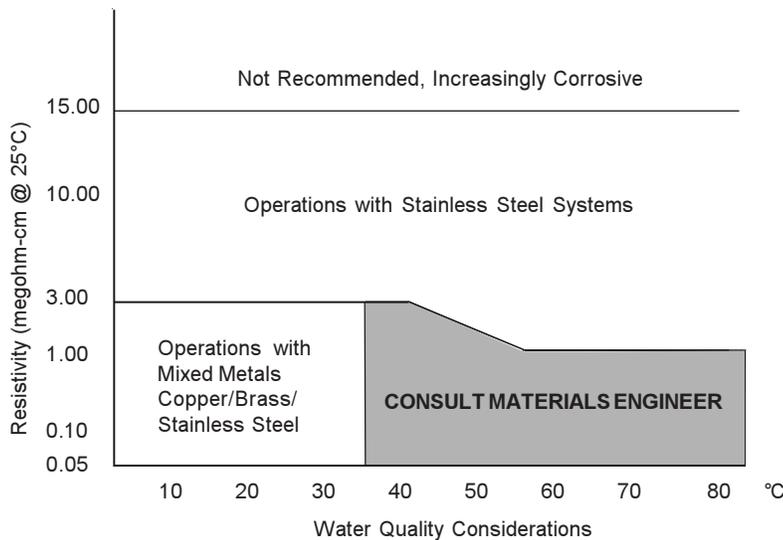
* Megohm-Cm (Compensated to 25°C)

Unfavorably high total ionized solids (TIS) can accelerate the rate of galvanic corrosion. These contaminants can function as electrolytes which increase the potential for galvanic cell corrosion and lead to localized corrosion such as pitting which can be observed at the studs and on the outside surface of cooling coils. Eventually, the pitting will become so extensive that the coil will leak refrigerant into the water reservoir.

As an example, raw water in the United States averages 171 ppm (of NaCl). The recommended level for use in a water system is between 0.5 to 5.0 ppm (of NaCl).

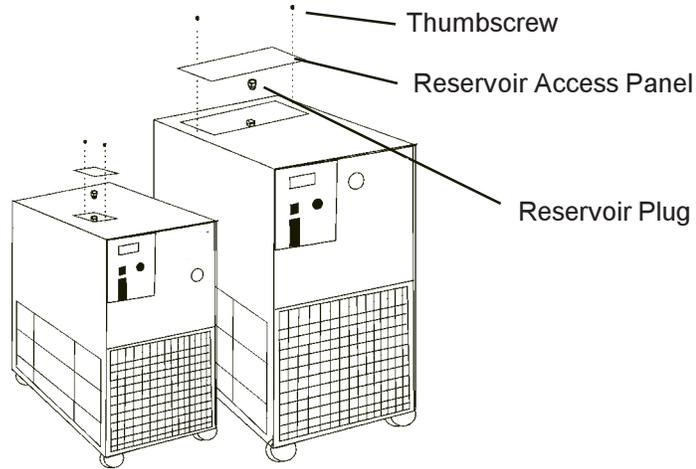
Recommendation: Initially fill the tank with distilled/deionized water. Do not use untreated tap water as the total ionized solids level may be too high. Maintain this water quality at a resistivity of between 1 to 10 megohm-cm (compensated to 25°C) by using a purification system. Although the initial fill may be as high as 10 megohm-cm (compensated to 25°C), the desired level for long time usage is 1 to 3 megohm-cm (compensated to 25°C).

The above two recommendations will reduce the electrolytic potential of the water and prevent or reduce the galvanic corrosion observed.



Filling Requirements

Remove the reservoir access panel by unscrewing the thumbscrews. Locate the reservoir plug (square nut). Remove the plug and fill the reservoir with clean cooling fluid, following the special considerations outlined in the following paragraphs.



Reservoir filling locations (Typical)

Circulating to a closed system (closed to the atmosphere)

Fill the reservoir to the bottom of the fill hole threads. Since the reservoir capacity is small compared to many instruments being cooled, have extra cooling fluid on hand to keep the system topped off when external circulation is started.

NOTE: The tank in your unit has a vent that relieves pressure built up from thermal expansion of water. The vent is located on the reservoir plug. It activates when tank pressure reaches 3 - 5 psi.



Do not replace reservoir plug with a non-vented type or damage to the tank may occur.

Circulating to an open system (open to the atmosphere)

Fill the reservoir so $\frac{3}{4}$ of the fill hole threads are covered. Wrap the tank plug with Teflon® sealing tape. Replace the tank plug and tighten securely to prevent air entry.

When circulating cooling fluid to an open vessel or tank, connect the OUTLET/SUPPLY and INLET/RETURN lines to the open tank. Secure the INLET/RETURN (suction) line below the fluid surface. The INLET/RETURN line should be submerged deep enough to avoid sucking air. Make sure the INLET/RETURN line is free of particles and debris that can block the flow of fluid. A baffle or screen may be required.

Blank page.

Section IV Operation

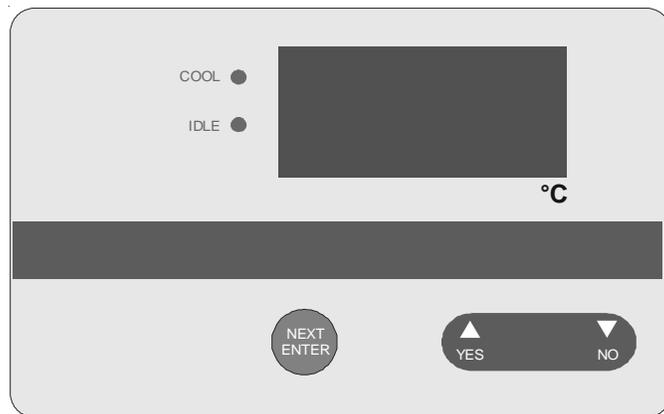
Start Up

Before starting the unit, double check all electrical and plumbing connections and make sure the circulating system (the CFT, the instrument being cooled, and the tubing that connects them) has been properly filled with cooling fluid. On units with a circuit breaker located on the rear of the unit, ensure it is the on position. To start the unit, place the POWER Switch to the on (I) position. The refrigeration system and the recirculation pump will start. The POWER Switch illuminates (except for the CFT-150) to indicate the system is operating. Units with PD pumps display the pump operating pressure on the RECIRCULATING PRESSURE gauge.

To turn the unit off, place the POWER Switch to the off (0) position.

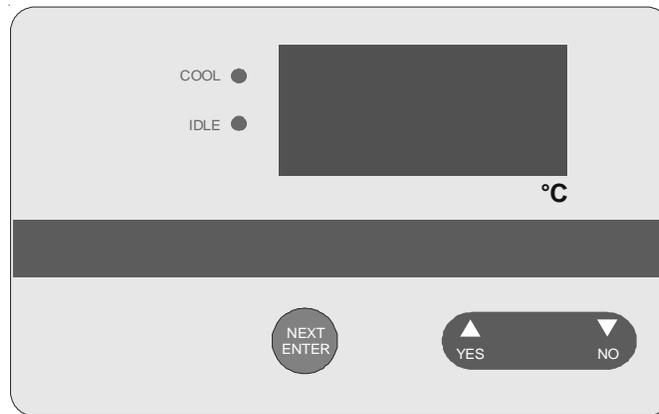
COOL indicates the status of the refrigeration system. It illuminates to indicate the refrigeration system is removing heat from the cooling fluid. As the operating temperature approaches the temperature setpoint, the LED will flash. IDLE indicates the unit is in a hot-gas-bypass mode of operation. As the operating temperature approaches the temperature setpoint, the LED extinguishes.

When the unit is shut off, wait approximately five minutes before restarting. This allows time for the refrigeration pressures to equalize. If the pressures are not allowed to equalize, the compressor will short-cycle (clicking sound) and no cooling will occur.



Digital Temperature Controller

Digital Controller



Digital Temperature Controller

The digital controller controls temperature using a PID (Proportional-Integral-Derivative) algorithm. It is designed with self-diagnostic features and easy to use operator interface.

NEXT ENTER

Use this key to accept and save changes.

YES, ▲

This key is used to increase numerical values.

NO, ▼

This key is used to decrease numerical values.

When the controller is powered it displays the reservoir fluid temperature. Press the **NEXT ENTER** key to view the setpoint. The display flashes between **SP** and the actual setpoint number. If desired, use the **YES** and **NO** keys to change the setpoint. The display flashes as soon as either key is depressed. Once the desired setpoint is displayed, press **NEXT ENTER**.

NOTE: The controller does not use the new value until the **NEXT ENTER** key is depressed and the display stops flashing. The controller will not allow you to enter a value above the maximum or below the minimum value, or any illegal value. If you try to enter an illegal value the display will revert to its original value when the last digit was entered.

If the **NEXT ENTER** key is not depressed within one minute, the controller will time out and the new value will not be accepted. The controller will revert to the previous value.

NOTE: Error codes are addressed in Section V, Maintenance and Service.

Temperature Limits

The controller is used to set the high and low temperature limits. If a limit is exceeded the controller will display an error code, see Section V.

With the controller displaying the reservoir fluid temperature, press and hold the **NO** key and then press the **NEXT ENTER** key. The controller will display TUNE. Press the **YES** key to display COOL. Press the **NO** key to display either HEAT or HIT, for high temperature limit. (HEAT is only displayed on units with an optional heater, press NO to display HIT.)

To change the HIT value press **YES**. The display will flash HIT and the actual value. Use the **YES** and **NO** keys to change the value. Once the desired value is displayed press the **NEXT ENTER** key twice. The display will indicate LOT for low temperature limit. Use the same procedure to change the low temperature limit. The display will indicate STOR. Press **YES** to accept the changes, press **NO** to restore the previous values. The controller will again display the reservoir fluid temperature.

Pressure Relief Valve

PD pumps have a pressure relief valve that establishes the maximum operating pressure of the unit. If the pressure of the fluid leaving the pump exceeds the valve setting, the relief valve bypasses the fluid within the unit to relieve the pressure. The relief valve does not determine the actual operating pressure; the system back pressure determines operating pressure.

If an adjustment is necessary, contact our Customer Service Department.

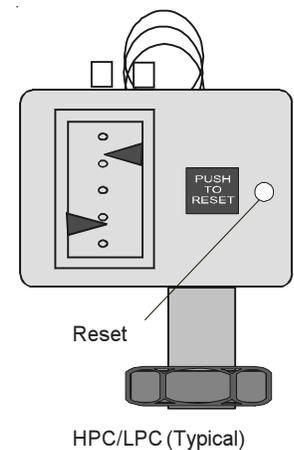
High/Low Pressure Cutouts

All CFT-300 units are equipped with refrigeration High Pressure Cutouts (HPC) and Low Pressure Cutouts (LPC). Some CFT-150 units are equipped with an HPC. Should either cutout activate the unit will shut down.

The HPC activates if there is a blockage in the refrigeration lines or if the refrigerant temperature becomes too hot. The HPC is factory preset at 400 psi.

The LPC activates if there is a leak in the refrigeration lines. THE LPC is factory preset at 4 psi.

The cutouts are located inside the case behind the rear panel. Once the cause of the shut down has been determined and corrected, manually depress the white button on the applicable cutout. If a "click" is not heard when depressing the button, the cutout was not activated and the unit shut down for another reason.



High Temperature Cutout (Optional)

The High Temperature Cutout (HTC) is designed to shut down the unit in the event the temperature of the fluid in the reservoir exceeds the HTC setting. The HTC is normally located on the rear of the unit.

NOTE: The HTC temperature scale is in °F.

Heater Package (Optional)

A switch on the temperature controller powers the heater. The heater itself is accessible through the small service panel on the rear of the unit.

The controller will indicate a low-level display if the fluid level in the reservoir drops below proper operating level.

Illustration A shows the desired fluid level for normal operation.

Should the reservoir be filled as shown in illustration B, units designed to operate at high-end temperatures (near boiling) may cause air in the reservoir to become trapped. The air can be vented by slightly tilting the unit forward on its front castors.



Do not use silicon-based fluids with units designed to operate at high temperatures. These type fluids will damage the hoses and pump seal.

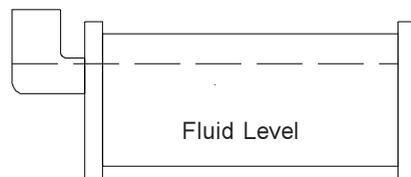


Illustration A

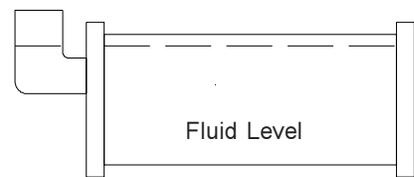


Illustration B

External Pressure Reducer (Optional)

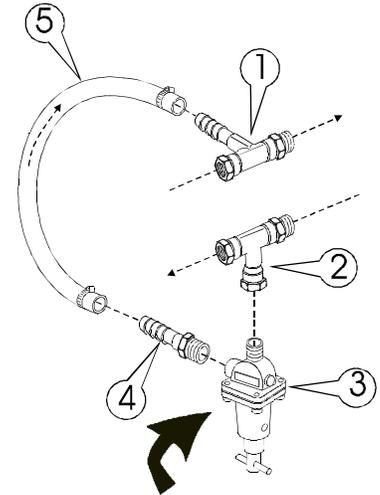
For applications requiring a maximum pressure less than 55 PSI (380 kPa), an External Pressure Reducer (EPR) is available. An EPR allows an adjustable operating pressure of 10 to 50 PSI (70 to 345 kPa). If the pressure of the fluid leaving the chiller exceeds the relief valve setting, the relief valve will bypass excess fluid back into the chiller to relieve the overpressure.

The back pressure of the connected equipment and the flow rate of the recirculating fluid to your application determined the system pressure. Connect the EPR as described.

NOTE: Install the fittings in the exact sequence shown.

NOTE: Use Teflon® tape on all threaded fittings.

Connect the Inlet Tee Assembly (1) to the chiller. Connect the Outlet Tee Assembly (2) to the chiller. Attach the relief valve (3) to the Outlet Tee Assembly (2). Attach the Hose Nipple (4) to the Relief Valve (3). Attach the Hose (5) between the Inlet Tee Assembly (1) and the Hose Nipple (4).



The EPR is now installed. Connect the inlet (to your application) to the remaining fitting of the Outlet Tee Assembly (2). Connect the outlet (from your application) to the remaining fitting of the Inlet Tee Assembly (1).

Tighten the hose clamps tight enough to prevent leakage. Do not overtighten or the clamps will bite into the flexible tubing and cause excessive wear. If a torque wrench is available, torque hose clamps to 50 in/lbs (280 cm/kg). Nylon-reinforced hose tends to cold-flow, so the clamps will need to be re-torqued later. (The hose clamps do not actually loosen, but rather the hose outside diameter decreases.)

The "T" adjustment handle is equipped with a locknut. To adjust the relief pressure setting loosen the locknut and turn the "T" handle to the minimum pressure setting (direction of arrow).

To simulate blockage, close (or pinch off) the hose between the EPR outlet tee assembly and your application. Monitor the operating pressure of the unit. Turn the "T" handle until the desired relief pressure is set. (The EPR valve cannot be set lower than the total back pressure of the instrument being cooled or the instrument will not receive any flow.)

Tighten the locknut to secure the position of the "T" handle. Open the hose between the EPR outlet tee assembly and your application.

Section V Maintenance and Service



For personal safety and equipment reliability, only a qualified technician should perform the following procedures. Contact our Service Department for assistance (see Preface, After-sale Support).

Service Contracts

Thermo offers on-site Service Contracts designed to provide extended life and minimal down-time for your unit. For more information, contact our Service Department (see Preface, After-sale Support).

Draining the Reservoir

CFT-150s and CFT-300s are equipped with a ½ inch FPT DRAIN fitting located on the rear of the unit.

To drain the other CFT reservoirs we recommend the use of a wet/dry vacuum. Remove the reservoir plug and carefully insert the wet/dry vacuum so as not to damage the cooling coils. **NOTE:** Tilting the unit more than 45° may allow compressor oil to seep into the suction line.



Do not blow high-pressure air into the system. Doing so may rupture the reservoir.

Cleaning

Reservoir

Periodically inspect the fluid inside the reservoir. If cleaning is necessary, flush the reservoir with a cleaning fluid compatible with the circulating system and the cooling fluid.

The cooling fluid should be replaced periodically. When operating at low temperatures, the concentration of water in the cooling fluid will increase over time, leading to a loss of cooling capacity.

Before changing the cooling fluid, raise the operating temperature of the unit to de-ice the cooling coils. Refer to Section III, Filling Requirements for instructions on replacing the cooling fluid.

Condenser

For proper operation, the unit needs to pull substantial amounts of air through a condenser. A build up of dust or debris on the fins of the condenser will lead to a loss of cooling capacity.

The lower front of the unit has a one-piece grille assembly. Gently pry the assembly off with a flathead screwdriver. Use care not to scratch the paint.

Periodic vacuuming of the condenser fins is necessary. The frequency of cleaning depends on the operating environment. After initial installation, we recommend doing a monthly visual inspection of the condenser. After several months, the cleaning frequency will be established.

Algae

To restrict the growth of algae in the reservoir, it is recommended that the reservoir cover be kept in place and that all circulation lines be opaque. This will eliminate the entrance of light that is required for the growth of most common algae.

We recommend the use of Chloramine-T, 1 gram per 3.5 liters. Other algicides can be harmful to the unit's internal components. Contact us for additional information.

Pump Strainer

Units with PD pumps have a strainer. Refer to the pump label on the rear of the unit to identify the type of pump in your unit.

If debris is in the system, the strainer will prevent the material from being drawn into the pump and damaging the pump vanes.

After initial installation, the strainer may become clogged with debris and scale. Therefore, the strainer must be cleaned after the first week of installation. After this first cleaning, we recommend a monthly visual inspection. After several months, the cleaning frequency will be established.

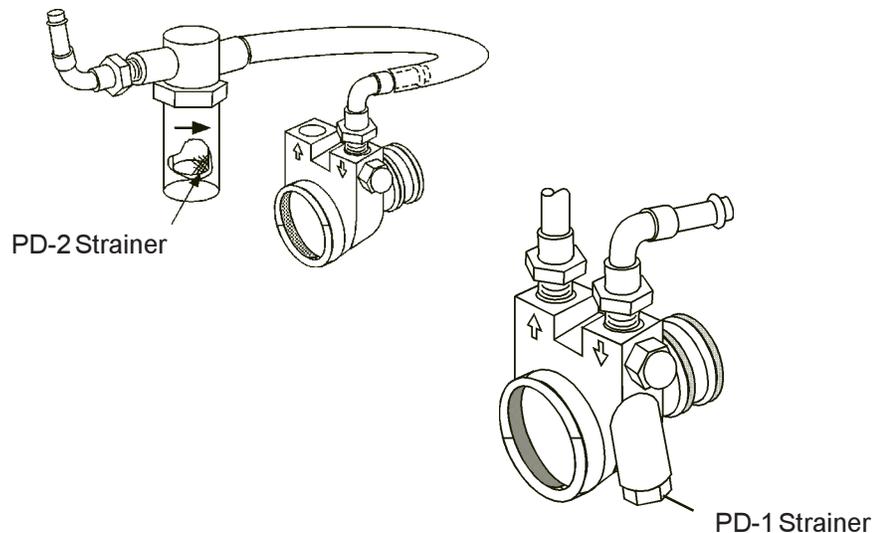
Before cleaning the strainer, disconnect the power cord from the power source and drain the reservoir.

PD-1 pumps have a wire mesh strainer located in the pump head. PD-2 pumps have the strainer located in the pump suction line.

Remove the wrapper from the unit. Unscrew the plastic cap, or the larger of the two acorn nuts on the pump head, and remove the screen.

Clean the screen by rinsing it with water.

When the screen is clean, replace it in the strainer, tighten the cap or acorn nut and replace the wrapper. Refer to Section III, Filling Requirements for instructions on replacing the cooling fluid.

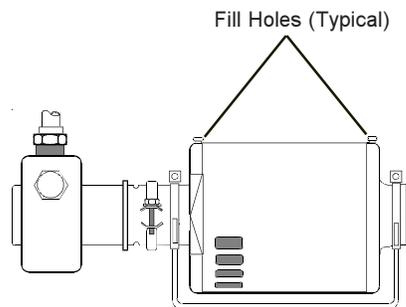


Pump Motor Lubrication

Some PD pump motors require periodic lubrication. Refer to the pump label on the rear of the unit to identify the type of pump in your unit.

PD pumps use sleeve type bearings with large reservoirs. Oiling instructions are generally posted on each motor. In the absence of instructions, add approximately 30 to 35 drops of SAE 20 non-detergent oil to each bearing on the following schedule (SAE 20 = 142 CS viscosity):

Duty Cycle	Oiling Frequency
Continuous	Once every year
Intermittent	Once every 2 years
Occasional	Once every 5 years



Hoses

The unit's internal and external hoses and clamps should be inspected and tightened on at least a semiannual basis.

Suction Discharge Pressure Speed Check

Unit	Pump	Refrigerant	Suction PSIG	Discharge PSIG	Speed °C/Min
CFT-25	PD-1	R134a	36 - 38	160 - 170	4.8
CFT-25	MD-30	R134a	25 - 28	145 - 160	4.0
CFT-33	PD1/2	R134a	42 - 45	180 - 200	3.0
CFT-75	PD1/2	R134a	37 - 41	170 - 185	4.6
CFT-150	PD2	R22	70	270	2.8
CFT-300	PD2	R22	88 - 94	265 - 280	6.8
CFT-300	CP-55	R22	85 - 90	268 - 280	6.8

Standard temperature 60 Hertz units, derate 17% for 50 Hertz Units. +20°C fluid temperature, unit in the COOL mode, +20°C ambient. 100% water in the reservoir. Wrapper removed.

CFT-300 Fuses

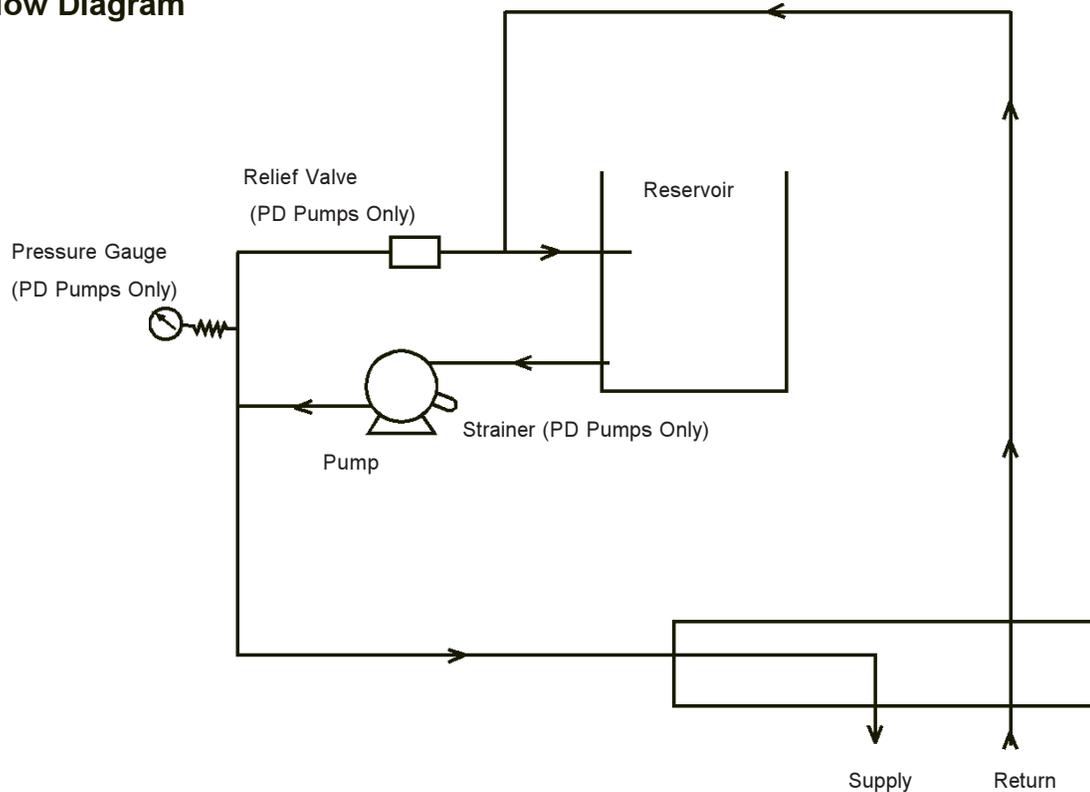
Three Class J fuses are used to protect the motor, in addition to a thermal overload device. These fuses are located inside the main control panel. In the event of an open fuse, investigate and correct the source of the overload before replacing the fuse(s).



Always turn off the unit and disconnect the line cord from the power source before attempting to do any service.

To replace the fuses, remove the two screws from the main control panel and then open the panel door. For units equipped with a 380V, 3-Phase, CP-55 pump, our part number 008596, replace the fuses with Class J, 600V, 3A, TDLY fuses only. Do not replace the fuses with an alternate amperage.

Pump Flow Diagram



Section VI Troubleshooting

Checklist

Unit will not start

Check the position of the optional circuit breaker on the rear of the unit.

Check the line cord; make sure it is plugged in.

Check that the Power Switch/Circuit Breaker has not tripped.

Check the setting on the optional High Temperature Cutout.

Check the voltage of the power source. Make sure it is within the rated voltage of the unit, $\pm 10\%$.

CFT-300s and some CFT-150s units are equipped with high and low pressure switches. If either switch activates the unit will shut down. Once the cause has been determined you have to manually reset the switch. The switches are located behind the rear panel, see Section IV, Operation.

Unit will not circulate fluid

Check the reservoir level. Fill, if necessary.

Make sure the pump has been purged.

Check the pressure gauge (units with PD pumps). If the reading is 60 psig, check the instrument being cooled for restrictions in the cooling line.

Check the pump strainer (units with PD pumps). A clogged strainer can starve the pump.

Inadequate temperature control

If the temperature continues to rise, make sure the heat load of the instrument being cooled does not exceed the rated specification, see Section II, Specifications.

Make sure the air intake and discharge are not impeded and the ambient temperature does not exceed $+35^{\circ}\text{C}$.

Make sure the condenser is free of dust and debris, see Section V, Cleaning.

If the compressor short-cycles (a clicking sound), check the line voltage. It should be within the 10% of the specified voltage. Wait 5 minutes before restarting the unit.

Service Assistance

If, after following these troubleshooting steps, your unit fails to operate properly, contact our Service Department for assistance (see Preface, After-sale Support). Before calling, please refer to the serial number label on the rear of the unit to obtain the following information:

- *unit BOM number*
- *unit serial number*
- *voltage of unit*
- *voltage of power source*
- *software version*

WARRANTY

Thermo Electron Corporation warrants for 12 months from date of shipment any Thermo unit according to the following terms.

Any part of the unit manufactured or supplied by Thermo and found in the reasonable judgment of Thermo to be defective in material or workmanship will be repaired at an authorized Thermo Repair Depot without charge for parts or labor. The unit, including any defective part must be returned to an authorized Thermo Repair Depot within the warranty period. The expense of returning the unit to the authorized Thermo Repair Depot for warranty service will be paid for by the buyer. Thermo's responsibility in respect to warranty claims is limited to performing the required repairs or replacements, and no claim of breach of warranty shall be cause for cancellation or rescission of the contract of sales of any unit. With respect to units that qualify for field service repairs, Thermo's responsibility is limited to the component parts necessary for the repair and the labor that is required on site to perform the repair. Any travel labor or mileage charges are the financial responsibility of the buyer.

The buyer shall be responsible for any evaluation or warranty service call (including labor charges) if no defects are found with the Thermo product.

This warranty does not cover any unit that has been subject to misuse, neglect, or accident. This warranty does not apply to any damage to the unit that is the result of improper installation or maintenance, or to any unit that has been operated or maintained in any way contrary to the operating or maintenance instructions specified in Thermo's Instruction and Operation Manual. This warranty does not cover any unit that has been altered or modified so as to change its intended use.

In addition, this warranty does not extend to repairs made by the use of parts, accessories, or fluids which are either incompatible with the unit or adversely affect its operation, performance, or durability.

Thermo reserves the right to change or improve the design of any unit without assuming any obligation to modify any unit previously manufactured.

THE FOREGOING EXPRESS WARRANTY IS IN LIEU OF ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING BUT NOT LIMITED TO WARRANTIES OR MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.

Thermo's OBLIGATION UNDER THIS WARRANTY IS STRICTLY AND EXCLUSIVELY LIMITED TO THE REPAIR OR REPLACEMENT OF DEFECTIVE COMPONENT PARTS AND Thermo DOES NOT ASSUME OR AUTHORIZE ANYONE TO ASSUME FOR IT ANY OTHER OBLIGATION.

Thermo ASSUMES NO RESPONSIBILITY FOR INCIDENTAL, CONSEQUENTIAL, OR OTHER DAMAGES INCLUDING, BUT NOT LIMITED TO LOSS OR DAMAGE TO PROPERTY, LOSS OF PROFITS OR REVENUE, LOSS OF THE UNIT, LOSS OF TIME, OR INCONVENIENCE.

This warranty applies to units sold in the United States. Any units sold elsewhere are warranted by the affiliated marketing company of Thermo. This warranty and all matters arising pursuant to it shall be governed by the law of the State of New Hampshire, United States. All legal actions brought in relation hereto shall be filed in the appropriate state or federal courts in New Hampshire, unless waived by Thermo.